

INSTALLATION INSTRUCTIONS

SILVERADO/SIERRA HD/LD
EXT CAB 99+UP

PART# 76-10658SB



TOOLS NEEDED

19mm SOCKET
3/4" WRENCH
3/4" SOCKET
RATCHET
18mm SOCKET
9/16" SOCKET

QTY	DESCRIPTION
2	STAINLESS STEP BARS (1 DRIVER SIDE; 1 PASSENGER SIDE)
2	MOUNTING BRACKETS FRONT (1 DRIVER SIDE; 1 PASSENGER SIDE)
2	MOUNTING BRACKETS REAR (1 DRIVER SIDE; 1 PASSENGER SIDE)
2	CENTER MOUNTING BRACKETS
4	1/2"-13*2" HEX HEAD BOLT
10	1/2" FLAT WASHERS
10	1/2" LOCK WASHERS
4	1 7/8" SPACER WASHERS
2	M10-1.5*1" BUTTON HEAD CAP SCREW
2	3/8" FLAT WASHERS
2	3/8" LOCK WASHERS

STEPS	INSTALLATION
1	CHECK CONTENTS OF BOX FOR DAMAGE OR MISSING ITEMS.
2	REMOVE DRIVER SIDE BODY BOLT. INSTALL FRONT MOUNTING BRACKET USING EXISTING FACTORY BOLT, 1/2" FLAT WASHER PROVIDED, AND 1/2" LOCK WASHER PROVIDED. HAND TIGHTEN ONLY. (BE SURE TO KEEP EXISTING WASHER AND RUBBER BUSHING IN PLACE) DO THIS FOR ALL REMAINING CAB BOLTS.
3	REPEAT STEP 2 TO INSTALL CENTER AND REAR BRACKETS. (SEE FIGURE 1) WHEN INSTALLING CENTER BRACKET, PLACE TWO 1 7/8" SPACER WASHERS BETWEEN THE BRACKET AND EXISTING RUBBER BUSHING AND WASHER.
4	ATTACH STEP BAR TO BRACKETS USING 3/8" AND 1/2" FASTENERS. (SEE FIGURE) ALIGN STEP BAR WITH VEHICLE BODY. TIGHTEN AND TORQUE FASTENERS TO: M12-1.75*120mm...65 FT/LBS; 1/2"...65FT/LBS; AND 3/8"...30 FT/LBS.

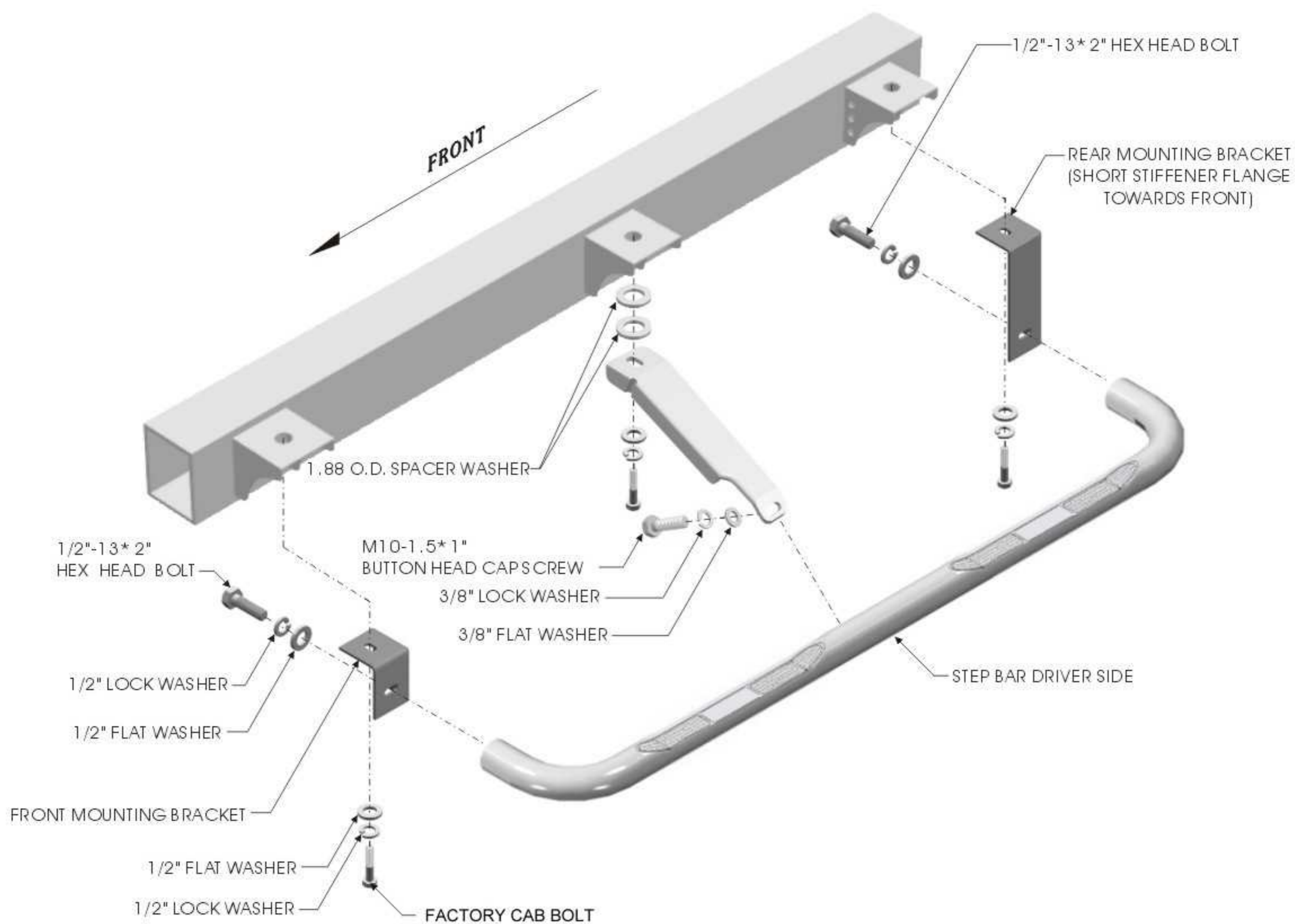


FIGURE 1
DRIVER SIDE SHOWN-PASSENGER OPPOSITE